TEST REPORT





APPLICANT: SHANGHAI MENGNUO INDUSTRIAL CO. LTD

检测 TESTING CNAS L4577

中国认可 国际互认

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01 July 2019

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Report No.: S190607820_1

上海孟诺实业有限公司

上海市金山区

APPLICANT:

JINSHAN SHANGHAI CHINA

Date of receipt :14 June 2019 Testing period :14 June 2019

:28 June 2019

Style / Article no. :Mn-gr400

Test(s) requested :--Service : REGULAR

Buyer: --

Brand / Section : Mn/孟诺 Season :--

End use :400度耐高温手套

Factory name : --Factory code : ---

For CE Marking : Yes

Previous report :-Product category :--

Product type :--

Test stage :FIRST TEST

Supplier name : --Exported to : ---

1. Conclusion:

	Tests description	<u>Conformity</u>
	EN 407	
1	Abrasion resistance : 2016	Level 2
2	Cut resistance : 2016	Level 3
3	Tear strength resistance: 2016	Level 4
4	Puncture resistance: 2016	Level 3
5	Burning behaviour	Level 4
6	Contact heat	Level 2

<u>Pass</u>: requirements met <u>Fai</u>l: requirements not met <u>None</u>: no requirement for this test <u>N/A</u>: not applicable

Approved by

Henry YAN
Laboratory Manager

The report is issued by CTC Shanghai under its General Conditions printed overleaf. The results shown in this report refer only to the Except by special arrangement, the test items will not be retained by CTC Shanghai for more than 3 months. The test report shall not be in full, without the written approval of the testing laboratory.





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2. Sample(s) description assigned by laboratory:

Size	Analyzed product	<u>Description</u>	Sample information
	GLOVE		
		Whole glove	
		Palm	



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公司 (C40074)

3. GLOVE/

Whole glove

	Method	Client Requirement	Unit	Result	Conformity
▲ 5.1. Burning behaviour	EN 407 : 2004				
Remark: Outer material is broken after 15s burning					
Ignition 3 sec - After flame time			Seconds	0	
Ignition 3 sec - After glow time			Seconds	0	
Ignition 3 sec - Degradation due to fusion				No damage	
Ignition 15 sec - After flame time			Seconds	2	
Ignition 15 sec - After glow time			Seconds	0	
Ignition 15 sec - Degradation due to fusion				No damage	
Performance level				4	

Palm

	Method	Client Requirement	Unit	Result	Conformity
+) 4.1. Cut resistance : 2016	EN 388 : 2016				
Deviation from the test method				No	
used consumables - canvas				LEM 6	
used consumables - blade				OLFA RB45	
C1				1.3	
Т1				6.7	
1C1				1.4	
l1				6.0	
C2				1.4	
Т2				10.4	
1C2				1.4	
12				8.4	
C3				1.4	
Т3				12.4	
1C3				1.4	
13				9.9	
C4				1.4	
T4				15.4	





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	INDUSTRIAL CO.LTD上海孟诺实业有限 公司 (C40074)						
	Method	Client Requirement	Unit	Result	Conformity		
1C4		•		1.4			
14				12.0			
C5				1.4			
Т5				16.7			
1C5				1.4			
15				12.9			
Mean value of test piece 1				9.8			
C1 bis				0.9			
T1 bis				4.4			
2C1bis				1.2			
I1 bis				5.2			
C2 bis				1.2			
T2 bis				5.7			
2C2bis				1.2			
I2 bis				5.8			
C3 bis				1.2			
T3 bis				8.7			
2C3bis				1.2			
I3 bis				8.3			
C4 bis				1.2			
T4 bis				11.7			
2C4bis				1.3			
I4 bis				10.4			
C5 bis				1.3			
T5 bis				13.4			
2C5bis				1.4			
I5 bis				10.9			
Mean value of test piece 2				8.1			
Considered value				8.1			
Performance level				3			
Observation				No comment			
(+) 4.1. Puncture resistance: 2016	EN 388 : 2016						
Puncture resistance			N	120			





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			工1分Ⅲ 四	关业有限公司 (CHOOF)	/
	Method	Client Requirement	Unit	Result	Conformity
Puncture resistance (2)			N	105	
Puncture resistance (3)			N	118	
Puncture resistance (4)			N	124	
Performance level				3	
(+) 4.3. Abrasion resistance : 2016	EN 388 : 2016				
Deviation from the test method				No	
used consumables - abrasive				Klingspor PL31B Grit 180	
used consumables - adhesive				3M Scotch	
Number of cycles at the hole detection				1050	
Number of cycles at the hole detection (2)				1250	
Number of cycles at the hole detection (3)				950	
Number of cycles at the hole detection (4)				850	
Performance level				2	
+) 4.4. Tear strength resistance: 2016	EN 388 : 2016				
Tear strength			N	>75	
Tear strength (2)			N	>75	
Tear strength (3)			N	>75	
Tear strength (4)			N	>75	
Performance level				4	
▲ 5.2. Contact heat	EN 407 : 2004				
Threshold time at 100 °C			Seconds	101.5	
Threshold time at 100 °C (2)			Seconds	94.2	
Threshold time at 100 °C (3)			Seconds	91.4	
Average at 100 °C			Seconds	96	
Threshold time at 250 °C			Seconds	25.7	
Threshold time at 250 °C (2)			Seconds	27.9	
Threshold time at 250 °C (3)			Seconds	25.6	
Average at 250 °C			Seconds	26	
Threshold time at 350 °C			Seconds	14.6	
Threshold time at 350 °C (2)			Seconds	14.3	
Threshold time at 350 °C (3)			Seconds	13.9	





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	Method	Client Requirement	Unit	Result	Conformity
Average at 350 °C			Seconds	14	
Performance level				Level 2	

END OF TEST REPORT

(+)CNAS accreditation

▲: The test was carried out by external accredited laboratory under their accreditation scope.

Table of Performance Level for Glove

Test Item	Performance Level						
rest item	0	1	2	3	4	5	
Abrasion Resistance (EN 388) Number of cycles (minimum)	<100	100	500	2000	8000		
Blade Cut Resistance (EN 388) Index (I) (minimum)	<1.2	1.2	2.5	5.0	10.0	20.0	
Tear Resistance (EN 388) Force (N) (minimum)	<10	10	25	50	75		
Puncture Resistance (EN 388) Force (N) (minimum)	<20	20	60	100	150		
Burning behaviour (EN 407) After flame time (s)		<=20	<=10	<=3	<=2		
After glow time (s)			<=120	<=25	<=5		
Contact heat (EN 407) Contact temperature Tc (°C)		100	250	350	500		
Threshold time tt (s)		>=15	>=15	>=15	>=15		

Performance level 0 means the glove falls below the minimum performance level for the given individual hazard

